

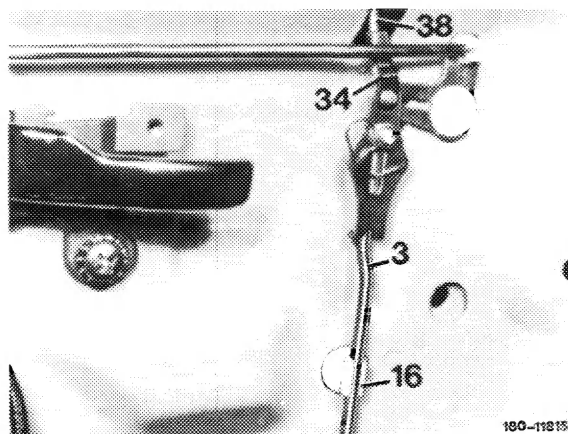
80–220 Removal and installation of vacuum element for rear doors

Color code of vacuum lines for central interlock

Vacuum line	color code
Interlocking line (25)	yellow-red
Unlocking line (26)	yellow-green

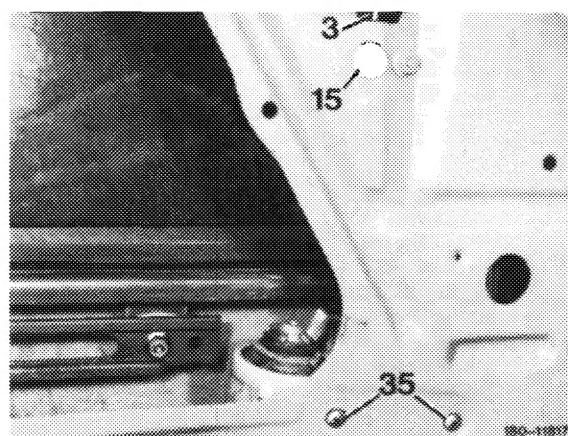
Removal

- 1 Remove door lining.
- 2 Remove safety clip (34) and locking bar (38).
- 3 Pull control rod (3) out of clip (16).



180-11815

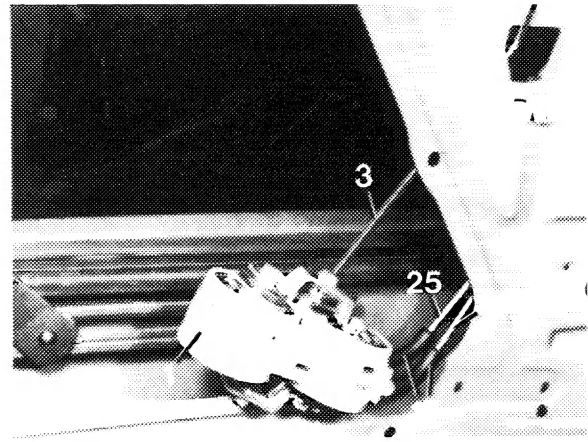
- 4 Unscrew oval head screws (35) out of vacuum element.
- 5 Push control rod (3) out of clip (15).



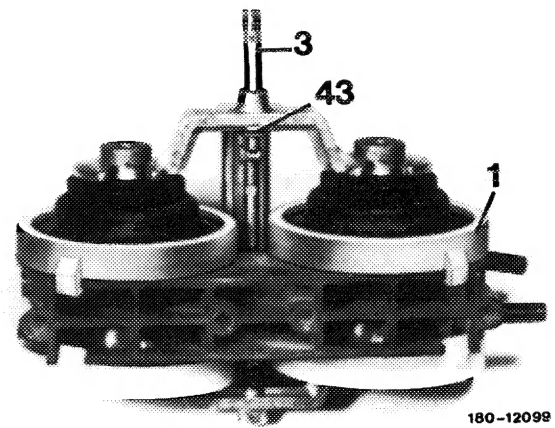
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6 Remove vacuum element (1) together with control rod (3).

7 Pull connections (17) with interlocking line (25) and unlocking line (26) from vacuum element (1).



8 Pull lock washer (43) of control rod (3) from vacuum element (1) and pull out control rod.



180-12099

Installation

9 For installation proceed vice versa, with the vacuum connections facing the driving direction.